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Cencorp 700 LM

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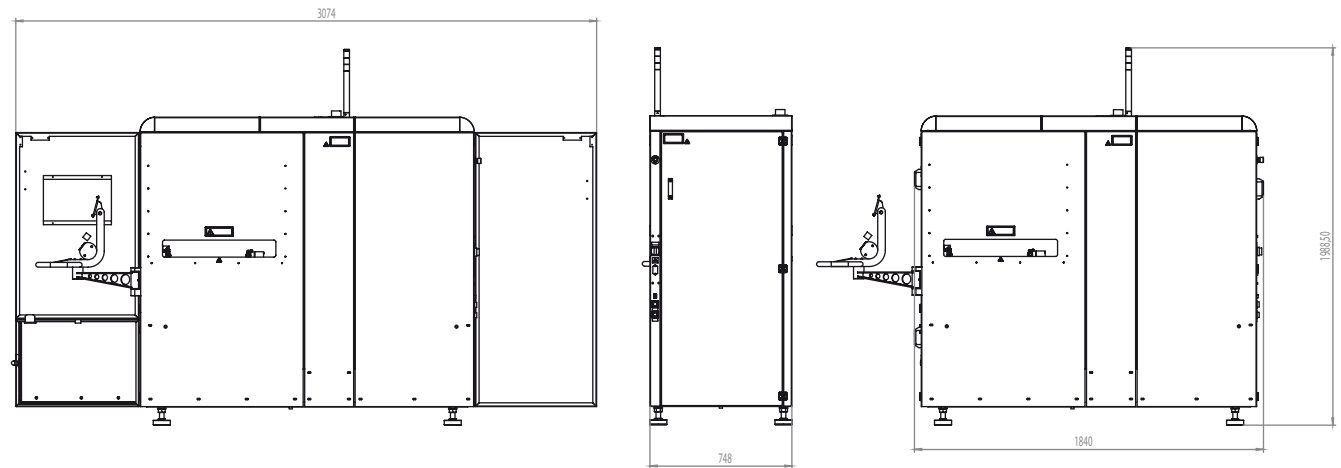
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CENCORP 700 LM

TECHNICAL DATA

Main dimensions:



Efficiency and flexibility for your circuit board marking with Cencorp 700 LM

Flexible laser marking solution

Cencorp 700 LM laser marking cell is the solution for your cost efficient laser marking needs. With different options it can also be tailored to your advanced marking or markings removal requirements. Cencorp 700 LM can also be equipped with a flip conveyor, making 2 side marking easy to handle in a single process.

The best choice for low cost automated marking

When you are looking for a solution which ensures that the marking is not a bottleneck in your production in terms of a Quality, Cycle time, Change-overtime and Maintenance - this machine is your choice!

Providing flexibility and efficiency

Cencorp has a long experience in laser processes and the 700 LM laser marker is the result of extensive product development. The core unit meets the basic marking requirements but it can also be fitted with different options to meet the most advanced requirements. This approach is also a cost-effective and efficient solution for your individual marking needs.

Platform & module strategy

Our standard solutions are based on one platform and module strategy. If required, customer specific modules can be created to meet the marking process requirements. In effect, more process power can be packed in a smaller space.

Machine Dimensions

Width: 750mm (29.5")
Depth: 1841 mm (72,5")
Height: 1640mm (64.5") without beacon, 1980mm (78.0") with beacon
Weight: 1000kg (2205 lbs)

Board Handling

Min PCB size: 50 x 70 mm (LxW)
Max PCB size: 516 x 480 mm (LxW)
Adjustable conveyor width
PCB Thickness: 0.6-4.0 mm
PCB transfer time: < 4 s
Transfer protocol: SMEMA

Transfer height: 900 ±30 mm
Bottom clearance: 10 mm
Top clearance: 70 mm
Edge clearance: 3 mm

Electrical Service Requirements

Voltage EU (USA): 230 (110) VAC10%
Frequency EU (USA): 50 (60) Hz
Branch circuit size: 10A
Average power consumption: 500VA

Pneumatic Service Requirements

Pressure: 5-7 bar (73-100 PSI)
±10%, dry clean air
Approx. air consumption: 20 l/min

Environmental Requirements

Operating temperature: 17... 28 °C (63... 82°F)
Operating humidity (r.h.): 30% ... 85%

Machine Control

PLC: OMRON

Base Standards

Light tower

Graphical User Interface

PC with a keyboard and display

Options

Internal board flip
Programmable Z-axis
Programmable conveyor width adjustment
Camera for fiducial alignment
Camera for 2D code quality check
Fiber laser
Connection to customer database
Internal fume extraction unit
Other options upon request

Laser unit software

Software for marking of vector and raster graphics
Creation of Bar Codes and Data Matrix (solid cells or dots)
True type fonts
Sequenced marking
Monochrome marking on bitmap graphics
Possible to combine vector and raster graphic
Import formats for vector graphics: plt, dxf, cmx, emf, svg, ai, job, mcl

Import formats for bitmap graphics: bmp, jpeg, gif, tiff, tga, png, pcx
Line width setup with beam deflection
Arc text
Date format selection with automatic update fuction

Laser unit technical spec.

Standard:
Active media: CO2
Wavelength: 10600 nm
Average power: 30W
Scanner area: 105 mm x 105 mm
X-Y axis: 516 mm x 480 mm
Programmable Z-axis: 70mm
Optionally other configurations are available, consult the nearest Cencorp representative.

Specifications subject to periodic review and change without notice